

**What is claimed is:**

1. An organic electroluminescence device, comprising:

a substrate;

a first pixel electrode located in a predetermined area on the substrate; and

5 a second pixel electrode located on the first pixel electrode and entirely covering the first pixel electrode.

2. The organic electroluminescence device according to claim 1, wherein the first pixel electrode has a side tapered toward an upper part thereof.

10 3. The organic electroluminescence device according to claim 1, wherein the first pixel electrode is comprised of at least one material selected from a group consisting of aluminum, aluminum alloy, silver and silver alloy.

15 4. The organic electroluminescence device according to claim 1, wherein the second pixel electrode is comprised of at least one material selected from a group consisting of indium tin oxide (ITO), indium zinc oxide (IZO), nickel, nickel oxide, platinum, platinum oxide, gold, gold oxide, iridium, iridium oxide, chrome and chrome oxide.

20 5. The organic electroluminescence device according to claim 1, wherein the first pixel electrode is comprised of the aluminum-neodymium (AlNd), and the second pixel electrode is comprised of indium tin oxide (ITO).

6. The organic electroluminescence device according to claim 1, further comprising a third pixel electrode located between the first pixel electrode and the substrate; and where the first pixel electrode entirely covers the third pixel electrode.

5           7. The organic electroluminescence device according to claim 6, wherein the third pixel electrode has a side tapered toward an upper part thereof.

8. The organic electroluminescence device according to claim 6, wherein the third pixel electrode is comprised of at least one material selected from a group consisting of indium tin  
10   oxide (ITO), indium zinc oxide (IZO), nickel, nickel oxide, platinum, platinum oxide, gold, gold oxide, iridium, iridium oxide, chrome and chrome oxide.

9. The organic electroluminescence device according to claim 6, wherein the first pixel electrode is comprised of aluminum-neodymium (AlNd); and both the second pixel electrode and  
15   the third pixel electrode are comprised of indium tin oxide (ITO).

10.     A method of fabricating an organic electroluminescence device, comprising the steps of:

providing a substrate;

20       forming a first pixel electrode in a predetermined area on the substrate; and

forming a second pixel electrode on the first pixel electrode to entirely cover the first pixel electrode.

11. The method of fabricating the organic electroluminescence device according to claim 10, wherein the first pixel electrode is formed to have a side tapered toward an upper part thereof.

5 12. The method of fabricating the organic electroluminescence device according to claim 10, wherein the first pixel electrode and the second pixel electrode are formed by using a same photomask.

10 13. The method of fabricating the organic electroluminescence device according to claim 10, wherein the first pixel electrode is formed of at least one material selected from a group consisting of aluminum, aluminum alloy, silver and silver alloy.

14. The method of fabricating the organic electroluminescence device according to claim 10, wherein the second pixel electrode is formed of at least one material selected from a group consisting of indium tin oxide (ITO), indium zinc oxide (IZO), nickel, nickel oxide, platinum, platinum oxide, gold, gold oxide, iridium, iridium oxide, chrome and chrome oxide.

15 15. The method of fabricating the organic electroluminescence device according to claim 10, wherein the first pixel electrode is formed of the aluminum-neodymium (AlNd); and the second pixel electrode is formed of indium tin oxide (ITO).

16. The method of fabricating the organic electroluminescence device according to claim 10, further comprising the step of forming a third pixel electrode in the predetermined area

on the substrate before the first pixel electrode is formed; and the first pixel electrode is formed so as to entirely cover the third pixel electrode.

17. The method of fabricating the organic electroluminescence device according to  
5 claim 16, wherein the third pixel electrode is formed to have a side tapered toward an upper part thereof.

18. The method of fabricating the organic electroluminescence device according to  
claim 16, wherein the third pixel electrode is formed of at least one material selected from a  
10 group consisting of indium tin oxide (ITO), indium zinc oxide (IZO), nickel, nickel oxide, platinum, platinum oxide, gold, gold oxide, iridium, iridium oxide, chrome and chrome oxide.

19. The method of fabricating the organic electroluminescence device according to  
claim 16, wherein third pixel electrode is formed of indium tin oxide (ITO); the first pixel  
15 electrode is formed of aluminum-neodymium (AlNd); and the second pixel electrode is formed of indium tin oxide (ITO).

20. An organic electroluminescence device, comprising:  
a substrate;  
a first pixel electrode located in a predetermined area on the substrate, where the first  
20 pixel electrode has a side tapered toward an upper part thereof;  
a second pixel electrode located on the first pixel electrode and entirely covering the first pixel electrode; and

a third pixel electrode located between the first pixel electrode and the substrate, where the first pixel electrode entirely covers the third pixel electrode, and where the third pixel electrode has a side tapered toward an upper part thereof.

21. A method of fabricating an organic electroluminescence device, comprising the steps of:

5 providing a substrate;

forming a first pixel electrode in a predetermined area on the substrate, where the first pixel electrode is formed to have a side tapered toward an upper part thereof;

forming a second pixel electrode on the first pixel electrode to entirely cover the first pixel electrode; and

10 forming a third pixel electrode in a predetermined area on the substrate before the first pixel electrode is formed, where the first pixel electrode is formed so as to cover the third pixel electrode and the third pixel electrode is formed to have a side tapered toward an upper part thereof.